



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship JUNE 28

D3601-1
Job Sheet 176856



Part No: D3601-1

Job Qty: 120 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	120 Ea		6/8/18	0.00	0.00	Start Up Machining-4		
100	Shear	120 pcs		6/8/18	0.00	0.88	Shear		<i>DAS</i>
110	CNC Vertical Machining	120 pcs		6/8/18	0.01	4.01	HAAS1-4		<i>54</i>
120	QC	120 pcs		6/8/18	0.00	0.00	QC2 Machining-2		<i>9-89</i>
130	QC	120 pcs		6/8/18	0.00	0.00	QC8 Machining-2		<i>18/06/01</i>
140	Small Fab	120 pcs		6/8/18	0.00	0.84	Small Fab-4		<i>18/06/02</i>
150	HandFinish	120 pcs		6/8/18	0.00	0.53	HandFinish1		<i>SA 18-06-04</i>
160	QC	120 pcs		6/8/18	0.00	0.00	QC7-5		<i>DAS 6</i>
170	Packaging	120 pcs		6/8/18	0.00	0.00	Packaging3-1		<i>9-89 JUN 06 2018</i>
180	QC21-SA	120 Ea		6/8/18	0.00	0.00	QC21		<i>21 JUN 06 2018</i>

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces

Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____

140 - 1-Tumble 2-Deburr any rough edges after tumbling

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.125	6061-T6 Bar .750 X .125	7.9920 ft (.0666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X00.125	8	41	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	MRB (QS1042) Approval			

